Heraeus

Technical Data Sheet



THICK FILM MATERIALS

Product Type: Component MetallizationProduct Name: DT8785

Pb Free NTC Thermistor Termination

Description

RoHS

DT8785 is a Pb and Cd free solderable silver termination paste designed for NTC thermistor bodies. It has a wide firing range with excellent solderability and adhesion using lead free solder. The rheology is suitable for screen printing.

Key Benefits

- REACH¹ and ROHS² compliant
- Formulated for NTC bodies
- Excellent adhesion
- Excellent solderability
- Wide firing window
- Screen printable

Typical Properties

Metal Silver

Resistivity

 $< 2.5~m\Omega/\Box$ at 12 μm fired film thickness

Solderability

Sn99/Cu1 at 250 °C, 3 - 5 seconds (RMA Flux) SAC305 at 250 °C, 3 - 5 seconds (RMA Flux)

Viscosity

25 – 35 Pa-s; Paar Physica Rheometer Parallel Plate (PP50), 1 mm gap, 100/s at 25 °C

Solids

 $85.0\pm1.0~\%$

F.O.G

 $\leq 15~\mu m$ (4 th scratch) $\leq 10~\mu m$ (50 % break)

Recommended Processing Guidelines

Printing

280 – 325 mesh stainless steel screen 0.5 mil emulsion

Drying

150 °C for 10 - 20 minutes

Firing

700 - 800 °C peak temperature Dwell time of 10 - 12 minutes at peak

Thickness

 $\begin{array}{lll} \text{Wet} & 32-34 \ \mu\text{m} \\ \text{Fired} & 10-12 \ \mu\text{m} \end{array}$

Thinner RV-507

Warranty

Material guaranteed to meet specifications for 6 months from date of shipment.

Storage

Store in a dry location at 20 – 25 °C. **DO NOT REFRIGERATE.**

Allow paste to come to room temperature prior to opening. Spatulate well before using, as settling may occur during storage.

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Legend:

¹⁾ REACH compliant according to the <u>latest</u> ** Annex XIV to Regulation (EC) of the European Parliament and of the council on the Registration, Evaluation, Authorisation and Restriction of Chemicals ("REACH") by European Chemicals Agency and its subsequent amendments; the material does not contain any substance listed in Annex XIV.

²⁾ RoHS compliant according to the <u>latest</u> ** Directives (European Union) of Restriction of Hazardous Substances ("RoHS") and its subsequent amendments (including the exceptions related to Pb).

* See the data sheet issue date (DD/MM/YY) as reference of validity of latest edition which is available on request

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