

Technical Data Sheet



THICK FILM MATERIALS

Product Type: Conductors

Product Name: C8640



Pb Free Silver/Copper Conductor

Description

C8640 is a lead-free eutectic Ag/Cu conductor. The rheology is designed for screen printing and is fired in air.

Key Benefits

- Low resistivity
- Fires in air atmosphere

Typical Properties

Resistivity

 $\leq 7~\text{m}\Omega/\square$ at 12 μm fired film thickness

Viscosity

100-150 Kcps Brookfield HBT SC4 - 14 spindle, 6R utility cup at 10 rpm, 25 $^{\circ}\text{C}$

Solids

81.5 ± 1.0 %

Recommended Processing Guidelines

Printing

325 mesh stainless steel screen 0.5 mil emulsion

Drying

150 °C for 10 minutes

Firing

850 °C peak temperature Dwell time of 10 – 12 minutes at peak Total cycle time 36 – 60 minutes

Thickness:

 $\begin{array}{lll} \text{Wet:} & 22-26 \ \mu\text{m} \\ \text{Dried:} & 14-18 \ \mu\text{m} \\ \text{Fired:} & 10-14 \ \mu\text{m} \end{array}$

Thinner:

RV-507

Warranty:

Material guaranteed to meet specifications for 6 months from date of shipment.

Storage:

Store in a dry location at 5 - 25 °C.

DO NOT REFRIGERATE.

Allow paste to come to room temperature prior to opening. Spatulate well before using, as settling may occur during storage.

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