

## Technical Data Sheet

### THICK FILM MATERIALS

**Product Type:** End Terminations

**Product Name:** ET1450



Pb and Cd Free Silver/ Platinum Conductor

#### Description

ET1450 is a Pb, Cd and Ni free plateable Ag/Pt conductor that yields a smooth, dense film. ET1450 is an excellent choice for plating applications, such as copper, nickel and gold.

#### Key Benefits

- Plateable
- Excellent aged adhesion
- Dense fired film

#### Recommended Processing Guidelines

**Printing:**

230 – 325 mesh stainless steel screen  
0.5 mil emulsion

**Drying:**

150 °C for 10 minutes

**Firing:**

850 °C peak temperature  
Dwell time of 10 – 12 minutes at peak  
Total cycle time of 36 – 60 minutes

**Film Thickness:**

Dried: 20 – 25 µm  
Fired: 10 – 14 µm

**Thinner:**

RV-372

**Warranty:**

Material guaranteed to meet specifications for 6 months from date of shipment.

**Storage:**

Store in a dry location at 5 – 25 °C.

**DO NOT REFRIGERATE.**

Allow paste to come to room temperature prior to opening.  
Spatulate well before using, as settling may occur during storage.

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#### Typical Properties

##### Resistivity:

≤ 4.0 mΩ/□ at 12 μm fired film thickness

##### Viscosity:

200 – 250 Kcps Brookfield HBT

SC4 – 14 spindle, 6R utility cup at 10 rpm, 25 °C

##### Solderability (after plating):

80 x 80 mil pad

Sn62/Pb36/Ag2 at 230 °C

5 second dip, RMA flux

100 % coverage)

##### Solder Leaching (after plating):

Sn62/Pb36/Ag2 at 230 °C

10 seconds dip, RMA flux

# of Dips	% Line Lost
1	≤ 10 %
3	≤ 15 %

##### Adhesion:

80 x 80 mil pad

Sn62/Pb36/Ag2 at 230 °C

Initial: ≥ 5.0 lbs (before plating)

##### Solids:

79.6 ± 1.0 %

**Heraeus Electronics**  
Heraeus Deutschland GmbH & Co. KG  
Heraeusstraße 12 – 14  
63450 Hanau, Germany  
www.heraeus-electronics.com

**Americas**  
Phone +1 610 825 6050  
electronics.americas@heraeus.com

**China**  
Phone +86 53 5815 9601  
electronics.china@heraeus.com

**Asia Pacific**  
Phone +65 6571 7649  
electronics.apac@heraeus.com

**Europe, Middle East and Africa**  
Phone +49 6181 35 4370  
electronics.emea@heraeus.com